



SCRANTON OPERATIONS

Forging and Machining
Capabilities

OTS FACILITIES

SCRANTON, PA

LOCATION OVERVIEW

General Dynamics Ordnance and Tactical Systems Scranton Operations is a 495,000 square foot Government Owned, Contractor Operated (GOCO) manufacturing facility located on 15.3 acres in Scranton, Pennsylvania. Scranton Operations provides a unique set of capabilities to the Joint Warfighter in the production of artillery and mortar ammunition metal parts including:

- » Leading U.S. source of large caliber artillery and mortar projectiles
- » Over 56 years of continuous management and operation of the Scranton Army Ammunition Plant (SCAAP)
- » ISO 9001 registered since 1997
- » ISO 50001/MSE 50021 registered, first in JMC
- » Over 28.6 million projectiles manufactured
- » Six Sigma and Lean Manufacturing processes
- » 495,000 square foot facility located on 15.3 acres in Scranton, Pennsylvania

GENERAL DYNAMICS
Ordnance and Tactical Systems



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KEY PROCESS CAPABILITIES

Scranton Operations possesses significant forging and machining capability including:

- » 4 Nosing Presses
- » 5 Heat Treat Furnace Systems (Including Small Batch)
- » 5 Forge Presses (3 Gas-fired Rotary Hearth Furnaces, and 3 Electric Induction Furnaces)
- » 120+ Hydraulic Tracer and CNC Lathes
- » 2 Automated Coating Lines (Zinc Phosphate and ID/OD Prime and Paint)
- » Nine 155mm M795 Rotating Band Welders

FAST FACTS

Scranton Operations specializes in:

- » Six forging lines capable of simultaneous production
- » Forging high tonnage and long stroke up to 120", a unique capability in the industrial base
- » Heat-treat fully-automated austenitize, quench and tempering furnaces
- » Precision machining on over 120 Hydraulic Tracer and CNC Lathes
- » The facility's multiple long stroke, 400 to 2,500 ton presses and 155mm production processes are unique to ammunition manufacturing

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